# **2013 MATE ROV COMPETITION**

#### Ocean Observing Systems: Launching a New Era of Ocean Science & Discovery EXPLORER CLASS SAFETY CHECK LIST

Companies must bring this check list, the ROV, tether, surface controls, and any other item used in the deployment and operation of the ROV. They will all be inspected as part of the safety check. In addition, documentation listed below must be provided to the Safety Inspectors during the inspection process.

1.0 -		
1.0 Do	cumentation	
	Electrical schematics & power distribution	
	diagrams	
	Technical report	
	Main Fuse shown in electrical schematics?	
	Pneumatics or Hydraulics Used?	
	See item 4.0	
	Lasers Used?	
	If YES, see attached Laser Safety Sheet.	
2.0 Ph	ysical	
	All items attached to ROV are secure and will	
	not fall off.	
	Hazardous items are identified and protection	
	provided.	
	Propellers are enclosed inside the frame of the	
	<b>ROV</b> or shrouded such that they will not make	
	contact with items outside of the ROV.	
	No sharp edges or elements of ROV design that	
	could cause injury to personnel or damage to	
	pool surface.	
3.0 Ele	ectrical	
ere Ere	Single attachment point to power source.	
	1/4" Ring Terminals to connect to MATE power	
	source. Fork terminals should not be used.	
	40 amp Single Inline fuse or circuit breaker	
	within 30cm of attachment point.	
	No power conversion before ROV.	
	No exposed copper or bare wire.	
	No exposed motors.	
	•	
	All wiring securely fastened and properly sealed*.	
	Tether is properly secured at surface control	
	point and at ROV.	
	Any splices in tether are properly sealed*.	
	Surface controls: All wiring and devices	
	properly secured.	
	Surface controls: All control elements are	
*Dreast	mounted with wiring inside an enclosure.	
	erly sealed means that the wires cannot be	
	d to water. Tape only sealing will allow the	
condu	ction of electricity through water.	
At mir	imum joints must be soldered, then sealed with	
silicone sealant and then finally taped. For in water		
taping, silicone self-vulcanizing tape is preferred over		
	oplastic tape. Male to male connectors are not	
allowe		
PASS/	FAIL STAMP	
~~~/		

4.0 Pneu	4.0 Pneumatic / Hydraulic (if using)		
I	Passed pneumatics/hydraulics test.		
I	Pneumatic or Hydraulic diagrams present?		
I	Pneumatic and/or Hydraulic component		
d	locumentation provided?		
I	Hydraulic fluid MSDS (if used)		
F	Fluid is compatible with the Biodegradable Food-		
0	Grade specification. Teams using water do not		
n	need to provide an MSDS.		
A	All pressure lines have minimum pressure		
r	rating 100psi (pneumatic) or		
3	600psi (hydraulic)		
s	tamped on line or verified with specifications		
V	Valves meet the minimum pressure of		
1	00 psi pneumatic or		
3	600 psi hydraulic		
A	Attachment to pressure source is secure.		
I	Pressure is regulated to		
	Opsi max for pneumatics and		
1	50 psi max for hydraulics.		
I	Pressure vessels have a stamped pressure rating		
0	or verification by specification.		
I	Pressure vessels have current inspection sticker.		
I	Pressure vessels can be secured on pool deck.		
(	Company fabricated pressure accumulator test		
r	results are provided (if used).		
	No hydraulic fluids are leaking.		
	Pneumatics utilize compressed air or inert gas		
L	▲		
INSPEC	TION #1 PASSED: 30		

 POINTS

 FAILED: Items to correct:

 INSPECTION #2
 PASSED: 20

 POINTS

 FAILED: Items to correct:

 INSPECTION #3

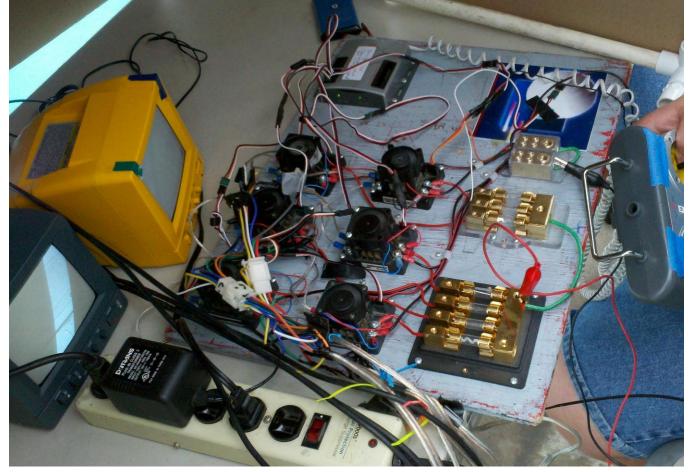
 PASSED: 10

 POINTS

 FAILED: Reason

 Cleared to enter the water:

The following is an example of a control board that would NOT pass the safety inspection.



Problems include but are not limited to:

- 1. Does not have a single fuse to the power supply
- 2. Wires are loose. No method for securing wires leaving the control board.
- 3. Clip leads for attaching to power supply.
- 4. Electrical terminals are exposed on the fuse block and H-Bridges.

Any of the above items would cause this controller to fail safety inspection.

## **Corrections needed.**

- 1. One power cord going from power supply to control box with inline fuse.
- 2. Power cord is physically attached to the control box to provide adequate strain relief.
- 3. Power cord has proper banana lead terminations (Ranger) or eye terminal (Explorer)
- 4. All electronics installed into a control box to shield the exposed electrical from inadvertent contact.
- 5. All wires leaving/entering the control box go through a connector to provide termination and strain relief.

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#### EXPLORER & RANGER LASER SAFETY CHECKLIST

Companies must bring this check list attached to the main safety checklist to the Safety Inspection.

1.0 Documentation		
	Laser specification sheet	
	Electrical schematics showing laser driver	
2.0 Physical		
	Lasers have an on/off switch on the surface	
	controller	
	Laser powered through the MATE surface	
	power supply	
	No batteries in the ROV powering the laser.	
	Visible Laser in	
	630-680 nm (red) or	
	near 532 nm (green)	
	Class I, Class II, or Class IIIa Category	
	Red Laser: 5mW or less	
	Green Laser: 1.5 mW or less	
	Laser voltage at or below laser rated voltage	
	Explorer Class: Notification sheet showing	
	Laser specifications sent to MATE Center 2	
	weeks prior to their qualification event	
	Presence of Laser shield or beam stop	
	attachment within 30 cm of laser when out of	
	water	
	Shield is painted flat black	
	Laser is not focused or deviates from collimated	
	beam	
	Team has laser safety glasses for all members at	
	safety inspection	

LASER Safety Inspection Result

If failed, note failed items on the main safety sheet and deduct points as necessary.

LASER Inspection Passed

Signature of competition official

PASSED STAMP: